

# **SALTCASTER BUCKET (WITH FORE-AFT) INSTALLATION**

## **CST-UM-0020**

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Revision: R-01  
*Issue Date: June 15, 2022*

# 1. PEDESTAL MOUNTING INSTRUCTIONS

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## 1.1 INTRODUCTION

### 1.1.1 Purpose

This document defines the process and tools required to mount a Saltcaster seat bucket to an X4 or X8 pedestal equipped with fore-aft adjustment.

## 1.2 INSTALLATION

### 1.2.1 Applicable Saltcaster Configurations

Configuration Number	Pedestal	Options Included
203708	X4	Fore Aft, Height Adjust
203710	X4	Fore Aft, Swivel, Height Adjust
203704	X4	Fore Aft
203706	X4	Fore Aft, Swivel
203719	X8	Fore Aft, Height Adjust
203722	X8	Fore Aft, Swivel, Height Adjust
203712	X8	Fore Aft
203715	X8	Fore Aft, Swivel

### 1.2.2 Tools and Material

Allen Key Sizes	Wrench / Socket Sizes	Other
5mm	-	Loctite® 243™ (Blue) Threadlocker

### 1.2.3 Hardware Required

Bolt Head	Thread	Length	Material	Quantity
Flat Head	M8 x 1.25mm	20mm	Stainless Steel	4

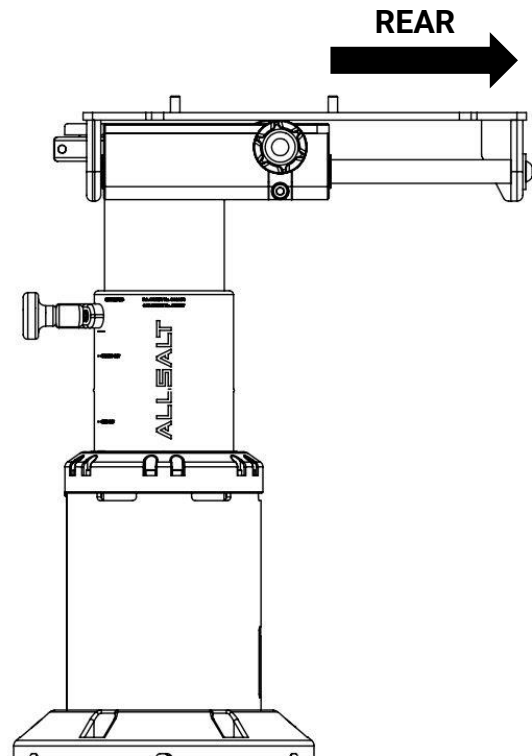
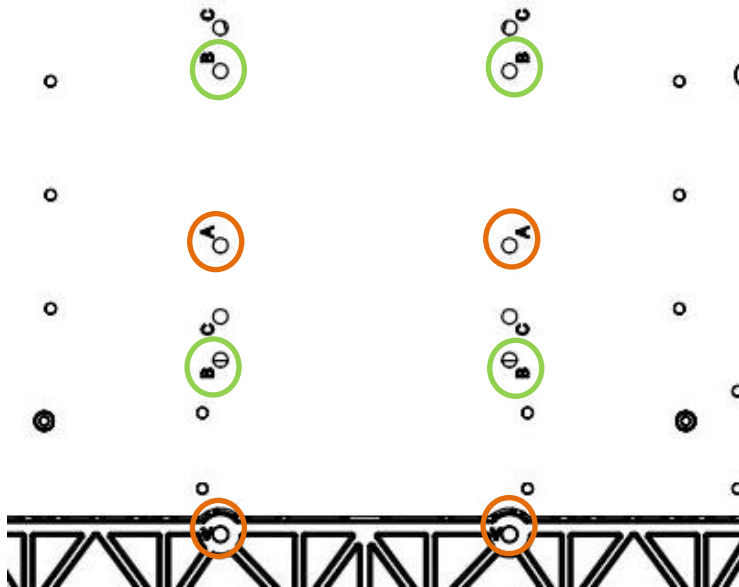
### 1.2.4 Procedure

#### Bucket Install

Slide Fore Aft Option away rearward as seen to the right.

Place the Saltcaster seat bucket atop the Fore Aft top plate, aligning the Fore Aft top plate slots with:

- For seats equipped **with Swivel**: Hole Pattern A
- For seats equipped **without Swivel**: Hole Pattern B

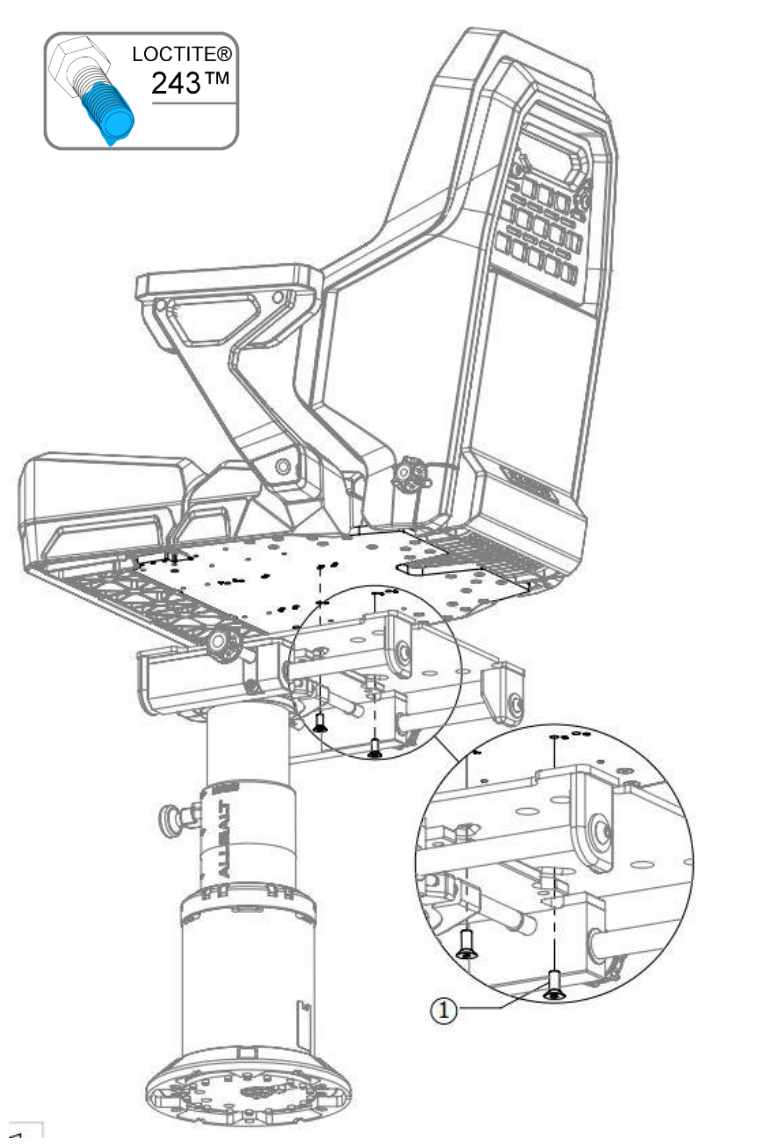


**Bucket Install**

- 5mm allen key
- Loctite® 243™ (Blue) Threadlocker

With the Saltcaster bucket placed atop the Fore Aft top plate install the rear two mounting bolts

Install prescribed mounting hardware with Loctite® 243™ (Blue) Threadlocker.



ITEM NO.	PART NUMBER / DESCRIPTION	QTY.
1	M8x1.25MM x 20MM FLAT HEAD 316SS	2

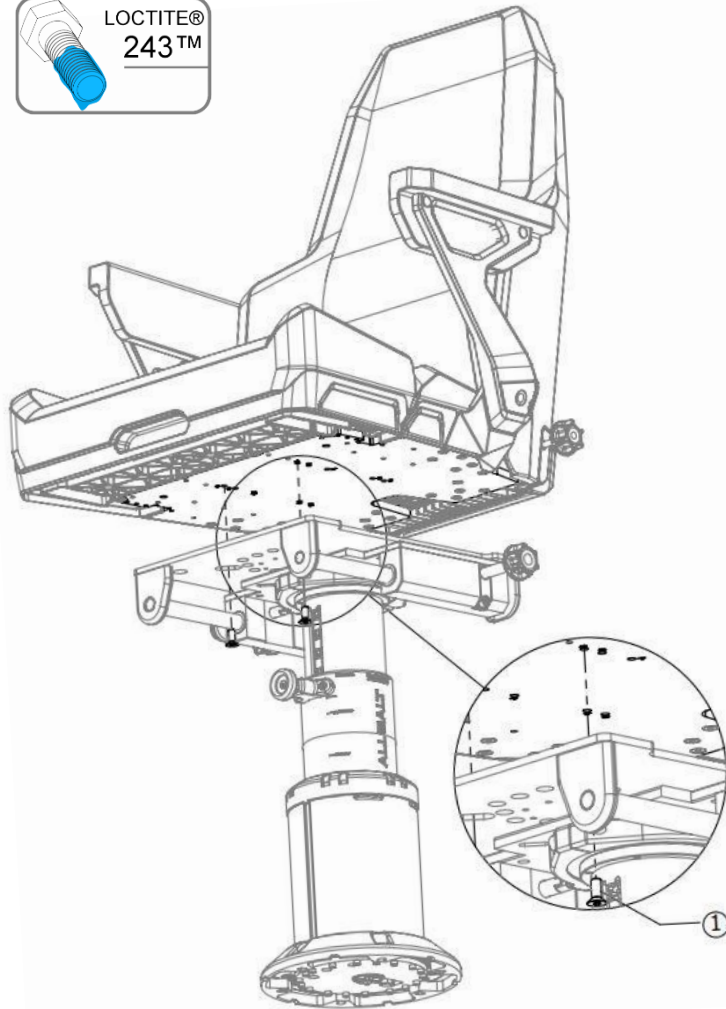
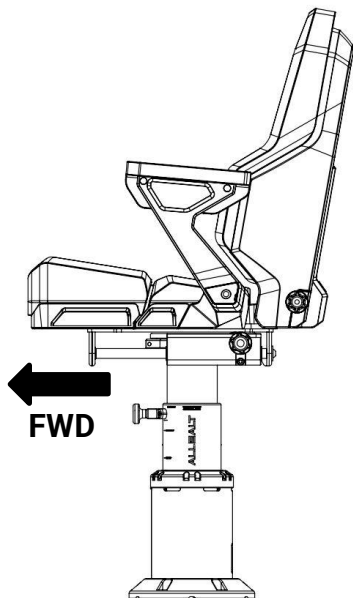
**2.3.1.4 Bucket Install**

- 5mm allen key
- Loctite® 243™ (Blue) Threadlocker

With the two rear bolts installed, slide the Saltcaster forward with the Fore Aft adjustment.

From below the seat install the remaining two fasteners in the front two mounting slots.

Install prescribed mounting hardware with Loctite® 243™ (Blue) Threadlocker.



ITEM NO.	PART NUMBER / DESCRIPTION	QTY.
1	M8x1.25MM x 20MM FLAT HEAD 316SS	2