

**CASTER BUCKET (WITH SWIVEL ONLY)  
INSTALLATION  
CST-UM-0022**

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Revision: R-01  
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# 1. PEDESTAL MOUNTING INSTRUCTIONS

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## 1.1 INTRODUCTION

### 1.1.1 Purpose

This document defines the process and tools required to mount a Caster seat bucket to an X4 or X8 pedestal equipped with just the swivel option.

## 1.2 INSTALLATION

### 1.2.1 Applicable Configurations

Helmcaster Configuration Number	Pedestal	Options Included
203730	X4	Swivel, Height Adjust
203726	X4	Swivel
203738	X8	Swivel, Height Adjust
203734	X8	Swivel
Saltcaster Configuration Number	Pedestal	Options Included
203705	X4	-
203709	X4	Height Adjust
203713	X8	-
203720	X8	Height Adjust

### 1.2.2 Tools and Materials

Allen Key Sizes	Wrench / Socket Sizes	Other
6mm	-	Loctite® 243™ (Blue) Threadlocker

### 1.2.3 Hardware Required

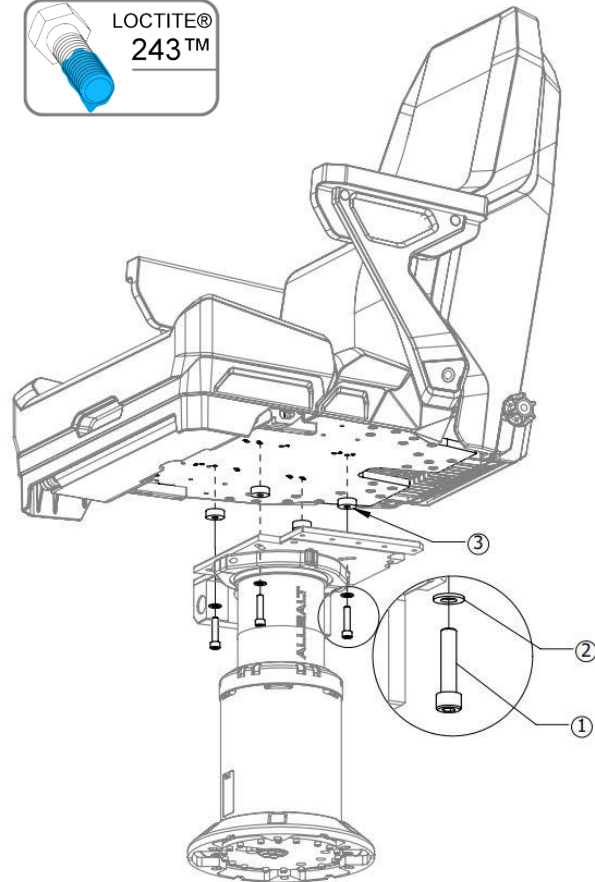
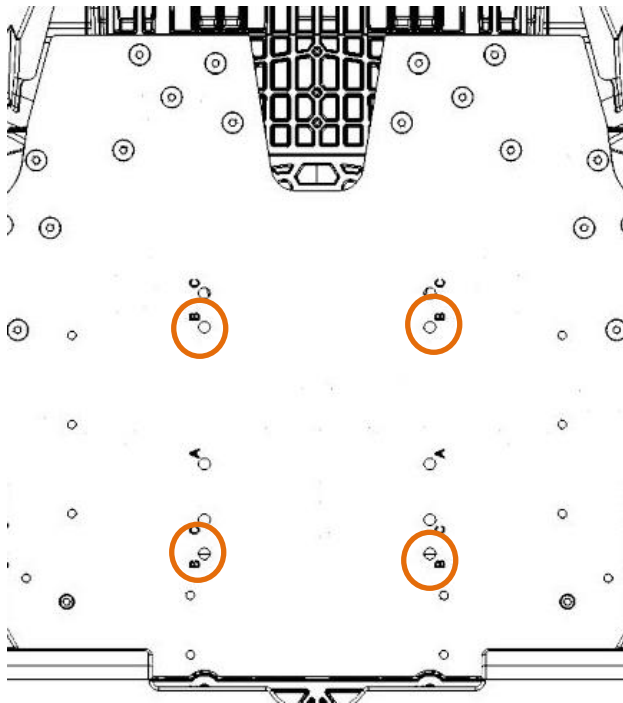
Bolt Head	Thread	Length	Material	Quantity
Socket Head	M8 x 1.25mm	35mm	Stainless Steel	4
Washer	M8	-	Stainless Steel	4

**Bucket Install**

- 6mm allen key
- Loctite® 243™ (Blue) Threadlocker

Place the Caster seat bucket atop the Swivel top plate, aligning the top plate slots with hole pattern B located on the bottom of the seat base. Pattern B is shown below.

Install prescribed mounting hardware with Loctite® 243™ (Blue) Threadlocker.



ITEM NO.	PART NUMBER / DESCRIPTION	QTY.
1	M6x1.00MM x 35MM SOCKET HEAD 316SS	4
2	M8 LIGHT AN WASHER 316SS	4
3	136277 – SEAT SPACER	4